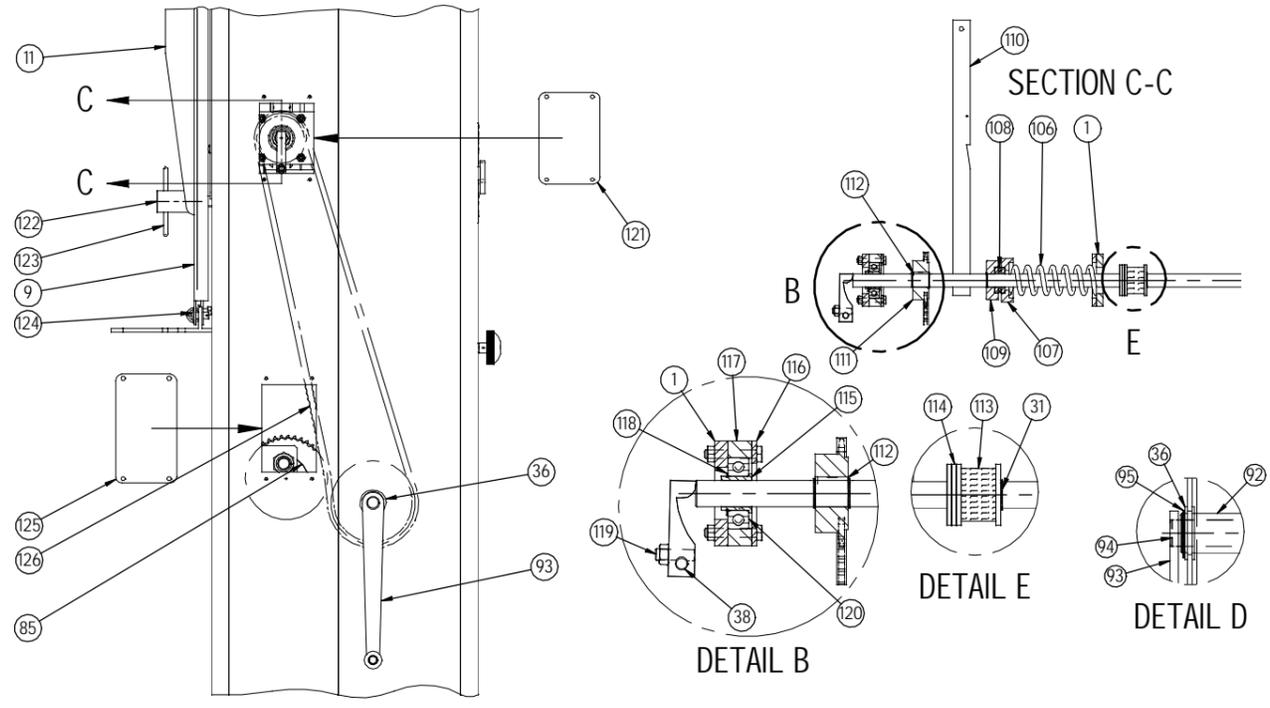
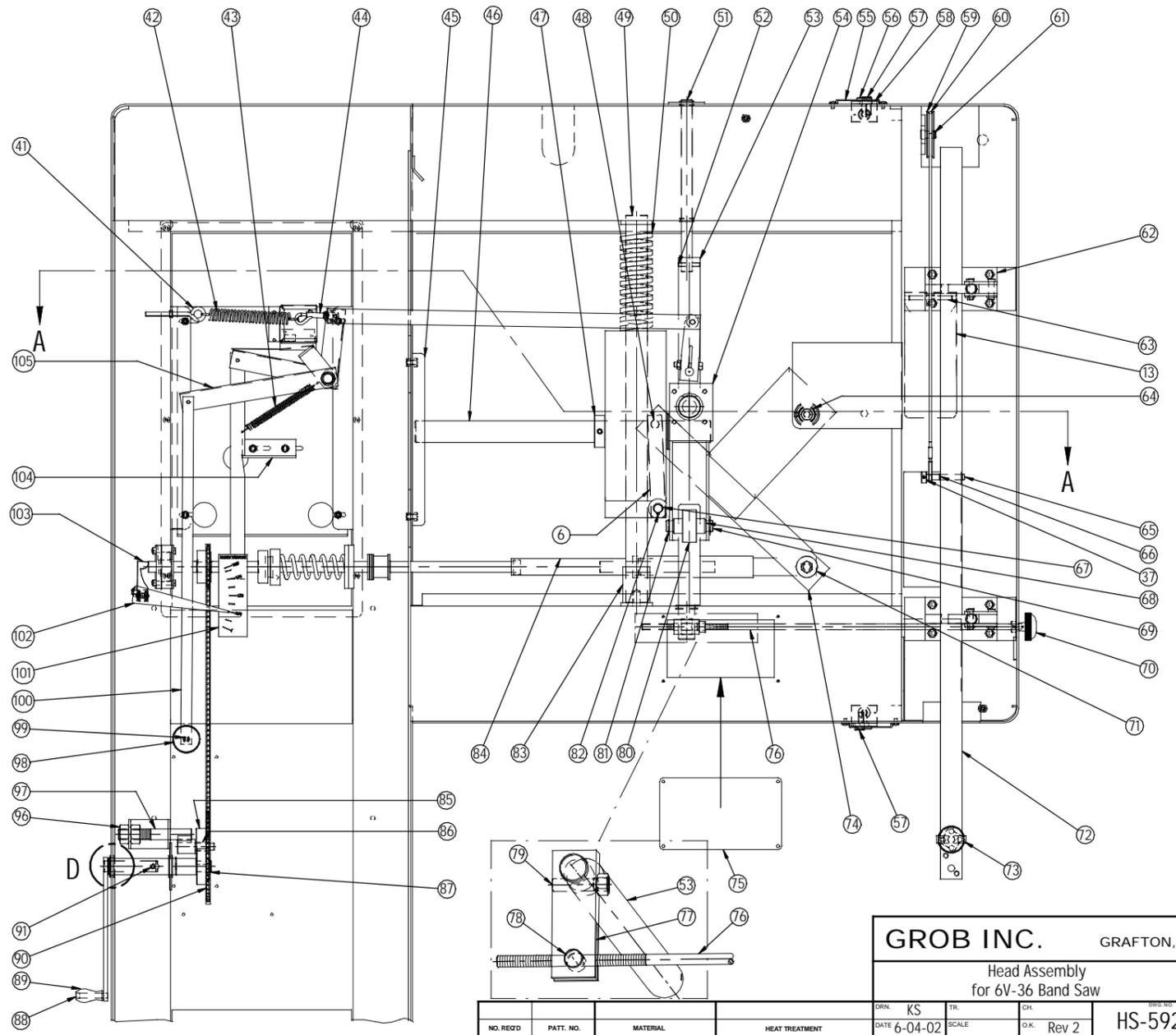
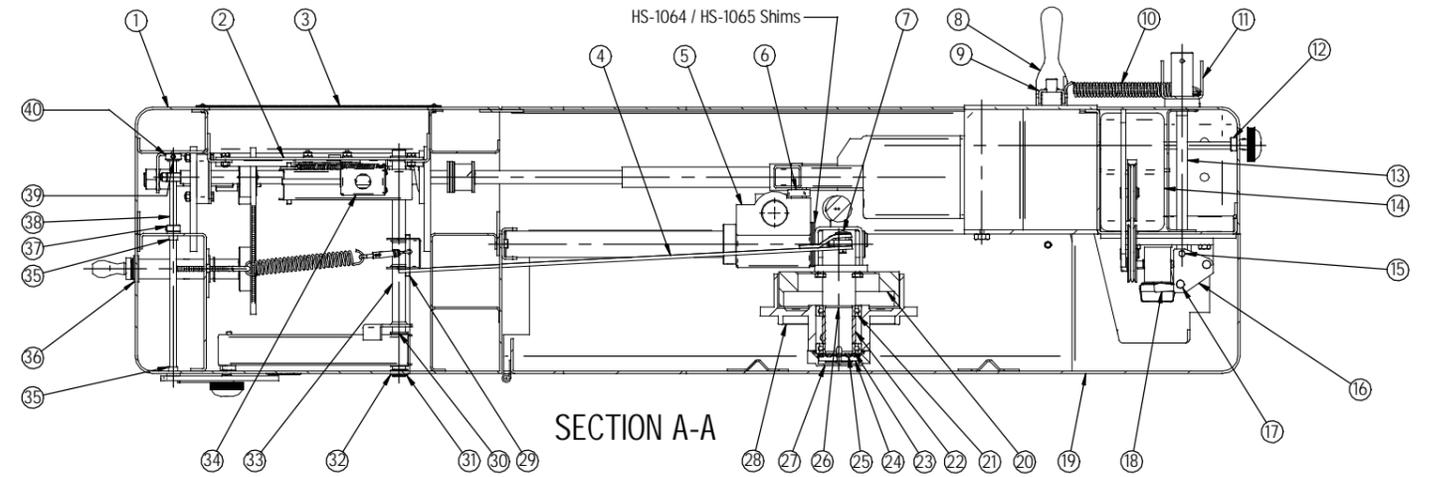


Item No.	Part No.	Description	Qty.	Item No.	Part No.	Description	Qty.	Item No.	Part No.	Description	Qty.
1	HS-505-D	Frame	1	43	V23C	Gardner Spring	1	85	HS-851-A	40 Tooth Sprocket	1
2	HS-501-B	Mounting Plate	1	44		1/2 x 3 Clasp	1	86	AA-628-20	Oilite Bearing	1
3	HS-539-B	Cover	1	45	HS-141-B	Alignment Channel	1	87	5100-75	External Retaining Ring	2
4	HS-513-A	Brake Link	1	46	HS-549-A	Pivot Shaft	1	88	S-1198-A	Handwheel Crank Pin	1
5	HS-121-C	Carriage	1	47	HS-1063-A	1 1/2 Set Collar	1	89	S-1199-A	Handwheel Crank	1
6	HS-254-A	Tension Link	1	48	HS-135-A	Upper Pin-Tension Link	1	90	HS-850-A	40 Tooth Sprocket	1
7	HS-239-A	Brake Link Pin	1	49	HS-140-A	Column Bar	1	91	HS-642-A	Tension Crank Pin	1
8	HS-493-B	Column Door Lower Latch	1	50	9-4028-11	Column Bar Spring	1	92	HS-578-A	Tension Crank Shaft	1
9	HS-165-B	Door Latch U-Channel	1	51	HS-515-A	Eccentric Shaft Extension	1	93	HS-593-A	Hand Crank	1
10	V19C	Gardner Spring	2	52	HS-643-A	Eccentric Shaft Pin	1	94	HS-579-A	Tension Crank	1
11	HS-545-B	Clamping Channel	1	53	HS-516-A	Eccentric Shaft	1	95	5100-112	External Retaining Ring	4
12	HS-1066-A	7/16 Set Collar	1	54	HS-953-C	Pivot Housing	1	96		3/4-10 Hex Nut	2
13	HS-544-A	Clamp Pin	2	55	HS-1057-A	Upper Door Latch Guide	2	97	HS-568-A	Chain Tightener Shaft	1
14	HS-543-C	Counter Weight	1	56	HS-162-A	Door Lock Hinge Pin	2	98	HS-999-A	Brake Reset Knob	1
15	HS-1068-A	1/4 Wagon Box Head Pin	2	57	HS-164-A	Lock Pin	2	99	HS-1054-A	Brake Reset Knob Spacer	1
16	HS-323-A	Clamp Plate	4	58	HS-166-B	Column Door Upper Latch	1	100	HS-541-A	Cocking Lever	1
17	HS-587-A	Guide Bar Clamp Pin	4	59	HS-601-A	Counterweight Pulleys	2	101	HS-981-A	Saw Band Tension Plate	1
18	HS-324-A	Guide Bar Clamp	2	60	1/8" 302 S/S	Guide Bar Tension Cable	1	102	HS-525-1-A	Tension Indicator	1
19	HS-542-C	Column Door	1	61	5100-50	External Retaining Ring	2	103	HS-514-A	Tension Pick-up Lever	1
20	324379	Bendix Brake Assembly	1	62	HS-499-B	Guide Bar Clamp Bracket	2	104	HS-500-A	Reset Bracket	1
21	6008-RS1	Bearing	1	63	HS-651-A	Weight Pin	1	105	HS-509-A	Brake Reset Lever	1
22	HS-359-A	Upper Pulley Spacer	1	64	HS-550-A	Tension Lever Arm Shaft	1	106	HS-854-A	Tension Shaft Spring	1
23	6008-NR	Bearing	1	65	HS-1056-A	Guide Bar Tension Pin	1	107	HS-212-A	Tension Spring Retainer	1
24	N-08	Bearing Locknut	1	66	5100-37	External Retaining Ring	2	108	GT6	Bearing	1
25	W-08	Bearing Lockwasher	1	67	5100-62	External Retaining Ring	1	109	HS-214-A	Thrust Bearing Cap	1
26	HS-112-A	Upper Pulley Shaft	1	68	HS-398-A	Tilt Roller Spacer	2	110	HS-503-A	Brake Reset Lever	1
27	HS-358-A	Bearing Cap	1	69	HS-567-A	Upper Tilt Roller Pin	1	111	HS-645-A	KSA-24 Sprocket	1
28	HS-292-C	Upper Brake Drum	1	70		10-NK Knob	1	112		3/16 Square Key	1
29	HS-841-A	Brake Reset Lever Pin	3	71	HS-654-A	Adaptor Bushing	2	113	S-1143-A	Rubber Bumper	1
30	F-319-A	3/4" Flanged Bushing	2	72	HS-432-B	Upper Guide Bar	1	114	HS-1053-A	Tension Shaft Stop Disc	4
31	5103-75	External Retaining Ring	6	73	S-1276-A	Saw Band Oiler Assembly	1	115	HS-307-A	Adaptor Sleeve	1
32	F-319-A	3/4" Flanged Bushing	2	74	HS-251-C	Tension Lever Arm	1	116	HS-419-A	Cover	1
33	HS-506-B	Brake Reset Shaft Assembly	1	75	HS-497-A	Channel Cover	1	117	HS-421-A	Tension Bearing Block	1
34	HS-1055-B	Brake Switch	1	76	HS-158-A	Tilt Rod Threaded	1	118	5100-98	External Retaining Ring	1
35	FF-519-2	Oilite Bushing	2	77	HS-159-A	Clamp Lever	1	119	HS-1052-A	Clamp Pin	1
36	S-1052-A	1 1/2 Flanged Bushing	5	78	S-1090-A	Pivot Nut	1	120	6205-2Z	Bearing SKF 6205	1
37	HS-782-A	3/8" Set Collar	2	79	HS-641-A	Stud	1	121	HS-562-A	Tension Pickup Cover	1
38	HS-553-A	Tension Pick-up Shaft	1	80	HS-393-A	Wheel Tilt Roller	1	122	HS-547-A	Clamp Pin Nut	2
39	FF-520-10	Oilite Bushing	1	81		1/8 Cotter Pin	2	123	HS-546-A	Handle for Clamp Pin Nut	2
40	18232-A	1/2" Set Collar	1	82	HS-253-A	Lower Tension Link Pin	1	124	HS-1067-A	Door Latch Link Pin	2
41	1/4-20 x 4	Eye Bolt	1	83	HS-658-A	Carriage Stop	1	125	HS-561-A	Chain Adjustment Cover	1
42	V2C	Gardner Spring	1	84	HS-661-B	Tension Shaft Assembly	1	126		#35 Roller Chain	1



**GROB INC.** GRAFTON, WIS.  
 Head Assembly  
 for 6V-36 Band Saw  
 DWN KS TR. CHL. SWS. DD.  
 DATE 6-04-02 SCALE O.K. Rev 2  
 HS-592-D

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT