



Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity	Item Number	Document Number	Title	Quantity
1	15238-A	Feed Shaft Pin	4	10	HS-725-A	Air/Hyd. Feed Shaft	2	19	15453-A	Bushing	1
2	HS-728-C	End Cap - Feed Cylinder	1	11	HS-726-A	Piston Shaft	1	20	ARP568A-214	O-Ring	1
3	5/16-18 x 1/2	Hex Head Cap Screw	1	12	ARP568A-333	O-Ring	2	21	ARP568A-210	O-Ring	1
4	15239-A	Feed Shaft Clamp	1	13	HS-727-C	End Cap - Feed Cylinder	1				
5	ARP568A-326	O-Ring	1	14	15243-A	Washer	1				
6	15109-A	Piston	1	15	15258-A	1/8" Rubber Washer	1				
7	ARP-568A-114	O-Ring	1	16	3/8-16 x 1	Hex Head Cap Screw	1				
8	15454-A	Piston Shaft Washer	1	17		3/8 Flat Washer	1				
9	HS-723-A	Cylinder	1	18	5100-75	External Retaining Ring	1				

GROB INC.		GRAFTON, WIS.	
Air/Hydraulic Feed Cylinder Assembly for 6V-36 Band Saw			
DRN.	KS	TR.	CH.
DATE	3-4-05	SCALE	1:2
		O.K.	
			DWG. NO. HS-1095-B

One			
NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT